

## NPT & NPTF Thread



AITiN Coated

### NPT Pipe Thread Internal & External

Size & Pitch	Cutting $\phi$	Length of Cut	OAL	# of Flutes	Shank $\phi$	AITiN Coated Part #
<b>1/16-27</b>	.245	.437	2-1/2	3	1/4	<a href="#">RM20200</a>
<b>1/8-27</b>	.310	.437	2-1/2	4	5/16	<a href="#">RM20202</a>
<b>1/4-18</b>	.370	.625	3	4	3/8	<a href="#">RM20205</a>
<b>3/8-18</b>	.370	.625	3	4	3/8	<a href="#">RM20207</a>
<b>1/2-14</b>	.495	.875	3-1/2	4	1/2	<a href="#">RM20208</a>
<b>3/4-14</b>	.495	.875	3-1/2	4	1/2	<a href="#">RM20210</a>
<b>1-11-1/2</b>	.620	1.125	4	5	3/4	<a href="#">RM20212</a>



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### NPTF Pipe Thread Internal & External

Size & Pitch	Cutting $\phi$	Length of Cut	OAL	# of Flutes	Shank $\phi$	AITiN Coated Part #
<b>1/16-27</b>	.245	.437	2-1/2	3	1/4	<a href="#">RM20301</a>
<b>1/8-27</b>	.310	.437	2-1/2	4	5/16	<a href="#">RM20303</a>
<b>1/4-18</b>	.370	.625	3	4	3/8	<a href="#">RM20306</a>
<b>3/8-18</b>	.370	.625	3	4	3/8	<a href="#">RM20308</a>
<b>1/2-14</b>	.495	.875	3-1/2	4	1/2	<a href="#">RM20309</a>
<b>3/4-14</b>	.495	.875	3-1/2	4	1/2	<a href="#">RM20311</a>
<b>1-11-1/2</b>	.620	1.125	4	5	3/4	<a href="#">RM20313</a>

Carbide Threadmills



Speeds & Feeds page 353.

Tolerances	Diameter	Shank
All Sizes	+0.000, -0.0001	+0.000, -0.0005